

Sustainability Report 2019





MARCH 18, 2020

Hammond Manufacturing





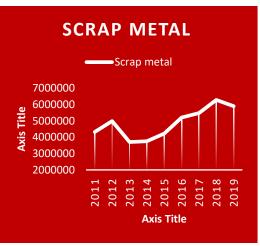
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Vision

"Hammond Manufacturing Limited (HMCL) understands how important the equilibrium between the environment and the economy is to succeed hence why as a company; we are dedicated to help increase the recovery and recycling of our products"

Our commitment to the environment and the community is a vital part of who we are. Therefore, we are continually looking for new and innovative ways to reach our goal of recycling a 100% of our waste water, scrap steel and paper.

During 2011-2019 Hammond has diverted a total of 43,817,950 lbs. (scrap Metal) 681, 450.47lbs. (Scrap paper) and 17,106 lbs. of Electronic waste.







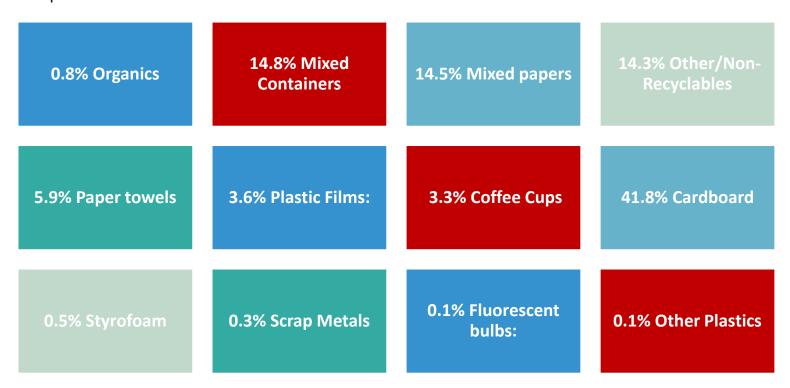
Metal Recycling: during the manufacturing process, scrap steel is collected for recycling (Combined Edinburgh Rd and Wilbert St)

2019 total quantity of scrap metals = 5,891,424 lbs.

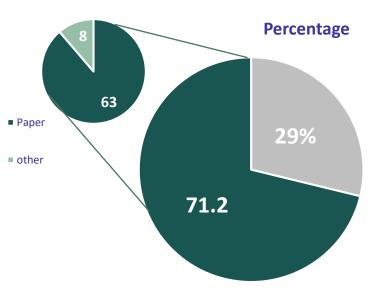
- 5,148,645 lbs. of mild steel
- 639,454 lbs. of stainless steel
- 103,325 lbs. of aluminum



To better understand where our waste comes from and what we can do to further reduce the amount of waste that ends up in landfill. A third party company was contacted to conduct a non-hazardous waste audit at our Edinburgh location. The audit consisted of a sample of waste totaling approximately 73.37 kg that was collected from the facility and audited on November 28, 2019. Waste was collected from the various waste generation areas in the facility, including public areas, support services, cafeterias and office areas. The following summarizes the average overall waste composition determined from the audit:

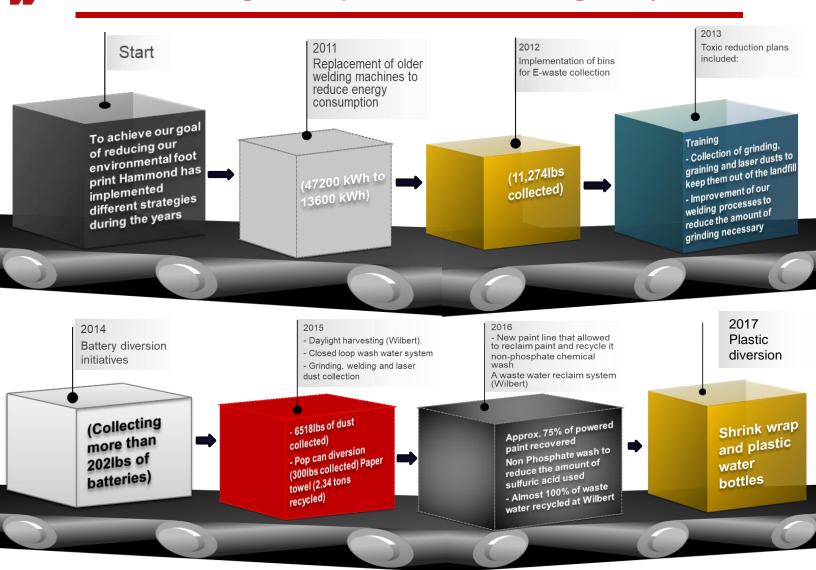


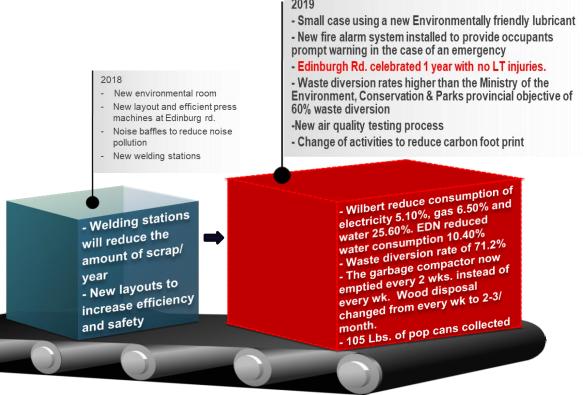
Based on the waste diversion programs that are implemented on-site for mixed recyclables such as, paper, wood, scrap metals bulbs and electronic waste. The waste diversion rate was approximately **71.2%.** This value is slightly higher than the Ministry of the Environment, Conservation & Parks (MECP) provincial objective of **60%** waste diversion. Although our collection rate is higher than the objective set by MECP, Hammond will continue to find other options to decrease the amount of waste sent to landfills





Strategies Implemented During the years





2020

We are currently working on:

- Changing layouts to increase efficiency and safety.
- Looking into the possibility of getting downdraft tables for our aluminum line
- Addition of a new extraction system for the Eclipse Line and Wireway
- Looking into the possibility of obtaining a floor level tilter for the paint line, this will reduce any paint loss and possible injuries